



PERKUT 317-20

Cutting Fluid



Perkut 317-20 is a high performance cutting fluid developed to meet the requirements of high speed Swiss type machining. Perkut 317-20 is safe for use on all metals and is particularly effective on difficult to machine metals such as high alloy steel, stainless steel and Inconel.

Perkut 317-20 eliminates the problem of cross over contamination in screw machines while providing excellent non-corrosive, high anti-welding properties.

TYPICAL SPECIFICATIONS

TEST	RESULT
Appearance	Amber Fluid
Viscosity @ 100°F	90 – 115 S.US
Chlorine	Present
Sulfur	Present
Sulfur Type	Inactive
Anti-Wear Additives	Present
Anti-Mist Additives	Present
Flash Point °F, C.O.C.	360°F
Pounds Per Gallon	7.61



Please note:
Not all coolants may be used on brass.
Check specifications for compatibility.



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